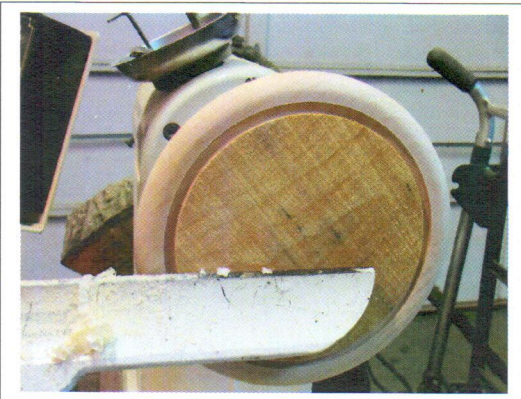


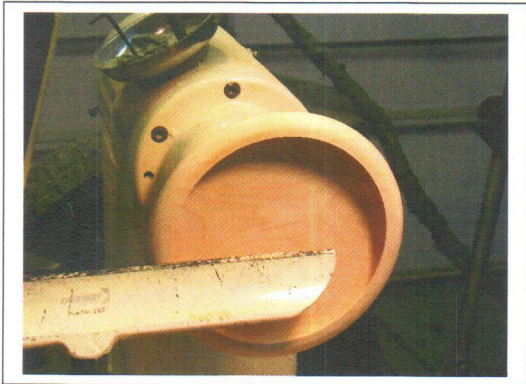
1) Create two blanks from 1" stock (or thicker); glue on a tenon.



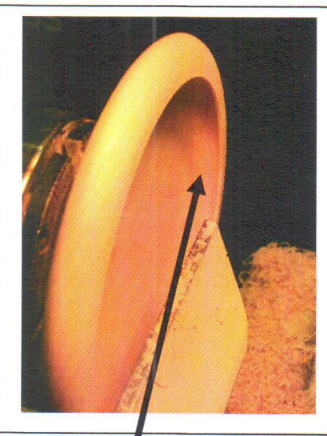
2) Mount one blank in chuck and turn outside shape (including back as much as possible).



3) Using a parting tool, create clear bottom edge. Also use parting tool and depth gage to set maximum depth to establish thickness of Frisbee.



4) Clean out inside of Frisbee checking for uniform thickness regularly.



5) Hollowing tool makes lip easy to clean out.



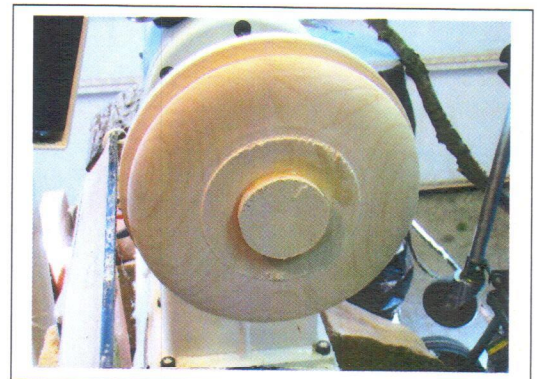
6) Put second blank in chuck and use to make a tight fitting jamb chuck. Frisbee should be snug. Too tight can crack it.



7) Make jamb chuck so fingers can get behind Frisbee to pull when completed.



8) Tail stock can be used or blue painter's tape applied to increase stability while on jamb chuck.



9) Finish turning top surface. Tail stock can be brought up as extra protection if necessary.