



Richmond Woodturners' Newsletter



Next Meeting:

@Woodcraft, old Circuit City Plaza, 9862 West Broad St (Rt. 250W), Richmond, on the third Thursday of every month, 6:30PM. Refreshments provided.

October 20

Editor: Betsy Mack

bcmack@comcast.net

Program Schedule:

Oct: Tauga Nut Turning

Nov: TBA

Dec: Christmas Party

Jan: TBA

Challenge Schedule:

Oct: Threading

Nov: Nut Turning

Dec: Your Best of Year

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October 2011

www.richmondwoodturners.org

Demo: Danny and the Baxter Thread Master

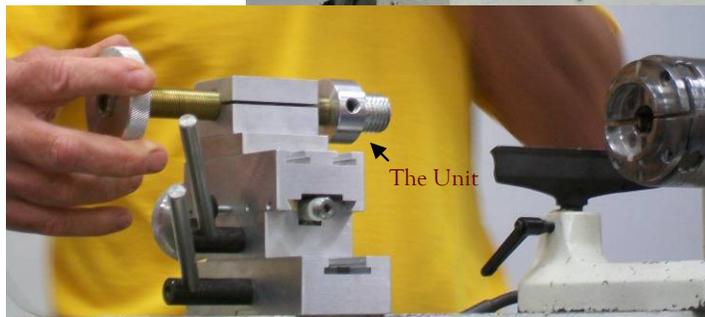
Thread shapes, as it turns out, are as numerous as turning tools. Hand chasing threads presents its own list of problems, to many, drunken threads, hardwood. The Baxter is not cheap, but if you plan on threading a lot of boxes, it's worth it.

When ordering one, get it to fit your lathe's height, model & an adapter chuck. Standard is 16 threads per inch, but for more money you can get others too.

First, turn your dry stock round, flatten the ends and cut a tenon on each end. Part off the top from the bottom and mount the base in a 4-jaw chuck. Cut a spigot with parallel straight sides, measure the diameter, calculate the number of threads, make a 1/16" undercut and chamfer the leading & trailing sides. Load up the cutter in the head stock, and make the threads.

Next, hollow out the base, Mount the top into the chuck. Start hollowing out the top. Measure the inside diameter and cut parallel straight sides. Undercut the insides 1/16", chamfer the leading edge. Put the cutter in the tail stock. Position the unit, calculate the number of threads needed, lube the wood with mineral oil and slowly turn wood into the cutter. Clean out the threads with a tooth brush. Thread the base onto the top. Mark where the two meet. If there is a gap, cut the threads deeper and maybe an extra thread so the top fits snug.

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November 4-6, NC Woodturning Symposium, Greensboro Coliseum, Greensboro, www.northcarolinawoodturning.com

Shows Coming In VA:

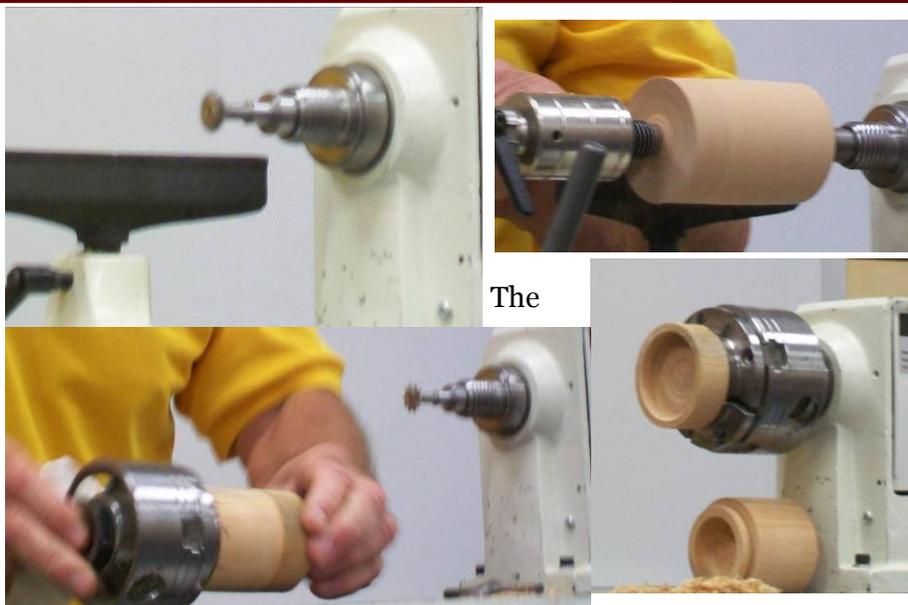
January 19-21, Cindy D, for Thursday demo, Friday hands-on, and Saturday demo for 40. www.Cindydrozda.com

Read Ray's thoughts on end grain sealing on our web site.

Pen Turners: November Meeting, 2nd Thursday, 7pm: Turn a Hollow Holly Xmas Ornament & Cure the See-through tube problem on your acrylic pens.

Safety First,

Follow the instruction manual for your tools



The



[Danny] Female threads are always cut deeper by a thread than the male part. A Sorby thread gauge can be helpful in setting up the distance travels by the unit. A jam chuck will help you finish the bottom of the box .

Lee is ordering badges, laser cut from Apple Valley Turners. Contact him to get on the list.

Meeting Vibrations

Picnic at Sid & Penny See pictures elsewhere in newsletter

On line (somewhere on World of Wood website) is a photo of what happens when you don't follow the instructions given with the Merlin wood grinder "mini- chain saw". What a close shave and the guy survived!

Don Hart is stepping down from VIP. Some retired presidents will fill in until the election of new officer in December. Process starts next month.

Cindy Drozda will be here January 19,20,21. We need your help on publicizing her (Cindy Drozda) visit in our newsletter and on our website. Cindy has given her permission to use the documents attached to her email below. Note that Cindy says she is linking us on her website. Thank you very much. Jim

Visitor: Brad Bryan

SHOW & TELL



Club Picnic



Things: Platters, bowls, vessels, pens, segmented vessels, natural edge bowl, lidded box, pen cup, little people, chair.

Wood: free wood, maple, walnut, yellow heart, acrylic, bloodwood, pear, snakewood, woven wood, sugar maple

Officers for 2011

President:	Dick Hines (804-966-5204)
	rdhines@hughes.net
1 st Vice President:	Don Hart (804-530-3992)
2 nd Vice President:	Jerry Fisher (540-895-5287)
Treasurer: /Bulk Orders	Matt Baker (804-440-3581)
Secretary/Newsletter	Betsy Mack (804-730-8324)
	bcmack@comcast.net
Librarian:	Aage Rendalen (804-261-9160)
Membership:	Danny Luttrell (804-271-4799)
Website	Barbara Dill (804-749-8565)
Past President Board Members:	Lee Scarbrough (804-712-6676)
	Mike Lane (804-932-5149)
	Jim Bumpas (804-526-2873)
	Dan Luttrell (804-271-4799)
	David Sterling (804-755-6087)

Dues: \$25 individual, \$35 family & \$15 student. Member applications are available upon request at meetings or via email.

Library: Contact the club librarian to borrow tapes and other publications related to woodturning for only \$2 per month. List is on the website. Lose it and you bought it.

Newsletter Entries: If you have tips, news, "For Sale" or a newsletter entry (250 words max and no embedded photos; send photos separately as attachments) please send it to the Editor for publication in a future newsletter. Must be received by **7th of each month** to make the most current newsletter.

Website: www.richmondwoodturners.org Updated regularly and contains links to other VA clubs.

AAW Membership: Dues are \$48 per year. For this, you receive 6 issues of "The American Woodturner" (a \$30+value), a great resource directory (over 450 pages), a huge annual symposium, personal grant opportunities, third party liability protection, and much more. If you are the least bit serious about woodturning, you can't afford to miss out on all this.

Beverage & Snack Roster Reminder

102	Wright	Ice -10lb bag & cooler
103	Zorn	Two 2-liter diet drinks
104	Barrett	Two 2-liter regular drinks
105	Bailey	Two 2-liter non caffine drinks
107	Twachtman	Sweet snacks(cookies, etc.)
108	Rhyn	Sweet snacks(cookies, etc.)
109	Milstead	Sweet snacks(cookies, etc.)
110	Pellick	Salty snacks(P-nuts, etc)
111	Fisher	Salty snacks(P-nuts, etc)
112	Horton	Salty snacks(P-nuts, etc)

Next Month Snack Roster Reminder

113	Glance	Ice -10lb bag & cooler
114	Taylor	Two 2-liter diet drinks
115	Beldyk	Two 2-liter regular drinks
116	Melton	Two 2-liter non caffine drinks
117	Carter	Sweet snacks(cookies, etc.)
118	Anderson	Sweet snacks(cookies, etc.)
119	Walters	Sweet snacks(cookies, etc.)
120	New Members	Salty snacks(P-nuts, etc)
121	New Members	Salty snacks(P-nuts, etc)
122	New Members	Salty snacks(P-nuts, etc)

Christmas Party will be all attending should bring food. Suggestions will be in Novembers newsletter. Party is Dec 15.

Show & Tell will be your best piece of the year.

January we shall start back at the front of the membership list, Member numbers 123 + and then member number 1, 2, 3 etc.

Stamp

Here

FOR SALE, BUY, or TRADE

Ray Deyo offers a 10% discount on non-power tools and supplies on meeting nights at Woodcraft for members only. Another very good reason to join us every month!

Free Tree

It dawned on me that the fallen cherry tree in my backyard due to the hurricane may be of value to someone other than as kindling. Would you or someone at Richmond Woodturners be interested in obtaining some of this wood?

Thanks, Tim York

tpyork@vcu.edu

JET Wood Lathe Model JW-1236

Overall Dimensions: 60 x 17 x 44 H 13.2 W 15 L 56.5

Net Weight 172 lb Gross Weight 206 lb

Six Speeds 550-3000 RPM / using hand lever to change speed when running

Swing Over Bed 12 " Swing Over Tool Rest Base 8 $\frac{3}{4}$ "

Distance Between Centers 34 $\frac{1}{2}$ "

Outboard Turning 16 1/2 " w/ headstock rotating to 45* and 90* stops with lock

Headstock Taper MT-2 Spindle 1 x 8 TPI Hole Through Spindle 3/8 "

Tailstock Taper MT-2 Hole Through Tailstock 3/8 " Ram Travel 2 $\frac{1}{4}$ "

Centerline of Spindle to Floor 40 $\frac{1}{2}$ " not including wheels

$\frac{3}{4}$ HP Motor; Voltage 115 V Prewired Voltage 115 V Motor

Current 8 A Motor ;Phase 1 Ph

Purchased May 2000 **asking price: \$500** / currently sells for over \$750

Outfitted with $\frac{3}{4}$ " plywood shelf and $\frac{3}{4}$ " plywood base with 4 double locking casters raising height 4"

Also included various turning tools, magnetic bar, sandbag (to dampen vibration from larger

out of center turnings) 6" faceplate, 3" faceplate, tool rests long (standard) and, tool rest extension for outboard turning, drive spur, live center. Contact **Clark Brummett** via email :

art537@hotmail.com or phone 804-347-2236

